

# Aluminium Composite Sheet - Brushed Finish

## Rightbond Brushed Finish

## Properties

Stock		Colour Matching	
Size (mm)	Aluminium Layer	Rightbond Colour	RAL Number
2550 x 1250 x 3	0.3	Bright White	RAL 9016
3050 x 1500 x 3	0.3	Red	Close to RAL 3020
Brushed aluminium one side		Sea Blue	Close to RAL 5002
Metallic silver polyester paint reverse		Light Blue	RAL 5017 (NHS - RAL 5013)
Exterior grade		Green	Close to RAL 6016
Standard core		Yellow	Close to RAL 1003
High tack film		Black	Close to RAL 9005
Arrow on protective film indicates direction of brush finish		Cream	RAL 1015
		Min order for colour match of 600m <sup>2</sup>	

## Rightbond Data Sheet

Rightbond Properties	Value
Colour	White with polyester coating
Finish	Gloss/matt
Tolerances for Rightbond:	
Length	+/- 3mm
Width	+/- 2mm
Thickness	+/- 0.2mm
Squareness	< 5mm
Coating Thickness	Min > 16um
Pencil Hardness	3H
Coating Flexibility	2T
Impact Resistance	50 kg.cm
Face Density	3.5 kg/m <sup>2</sup>
Bending Strength	83 MPa
Bending Elastic Modulus	5.0KN
Shearing Strength	21.1 MPa
Thermal Expansion Co-Efficient	1.69 x 10 <sup>-5</sup> C <sup>-1</sup>
Heat Distortion Temperature	109°C
Fire Certification	BS 476 Part 7 Class 1

## Warranty Summary

Product	Aluminium Layer	Internal	External
Rightbond: White & Colours	0.30	8 years	5 years
Rightbond: White & Colours	0.21	8 years	5 years
Rightbond: White & Colours	0.18	6 years	3 years
Rightbond: White & Colours	0.12	6 years	1 year
FEVE Paint	0.30	min 10 years	10 years
Mirror	0.30	6 years	None
White Satin	0.30	8 years	None
Brushed Aluminium External Grade	0.30	10 years	5 years

## Disclaimer

This data is indicative only and as such is not to be relied upon in place of the full specification. In particular, mechanical property requirements vary widely with temper, product and product dimensions. All information is based on our present knowledge and is given in good faith. No liability will be accepted by the Company in respect of any action taken by any third party in reliance thereon.

The information provided in this datasheet has been drawn from various recognised sources, including EN Standards, recognised industry references (printed & online) and manufacturers' data. No guarantee is given that the information is from the latest issue of those sources or about the accuracy of those sources.

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